

Technical data		Oil / Air Cooling Unit 2.7811.2.□□ - □□.□□		Size 11 AC Issue 2000	
<p>SAE - J 518 c Counter flange 2.1□□ - S 51 x G 2</p> <p>Overall width 818</p> <p>Width 792</p> <p>Height 782</p> <p>ca. 1022</p> <p>Thread for additional mounting facilities on yoke M10 x 8 deep</p> <p>Vent plug M 14 x 1.5</p> <p>Drain plug M 14 x 1.5</p> <p>Air →</p> <p>Depth 97</p> <p>~670 depends on make of motor</p> <p>~710 Explosion proof motors</p> <p>At surface temperatures of more than 80°C, protection against accidental contact should be guaranteed in the working area</p> <p>Details are subject to modification without notice!</p>					
Application	Cooling of oil, HFA,HFB, HFC, HFD - fluids up to $v \approx 100 \cdot 10^{-6} \text{ m}^2/\text{s}$ ( $\hat{=} 100 \text{ cSt}$ ), Water/Glycol 65:35, no water without corrosion preventive (min. 2 %). Cooling medium: Air				
Technical data	Type	2.7811.2.□□ - 51.□□ 31.□□ 11.□□			
	Face area	m <sup>2</sup>	0,6		0,6
	Fan speed	1/min	1500		750
	Fan load	kW	3,6		0,45
	Air flow	kg/s	3,3		1,4
	Noise level 1m/7m from 63 Hz to 8000 Hz	dB(A)	86 / 74		69 / 57
	Motor power	kW	4		0,75
	Motor frame size		IM B14 C160 – 112M		IM B14 C160 – 100L
Total weight with motor	kg	138		127	
Weight without motor	kg	98		98	
Oil content	l	11		11	
Max. working pressure Max. working temp.	16 bar Oil and hydraulic fluids 120 °C, water/glycol, emulsion 90 °C With explosion-proofed motor oil 100 °C, hydraulic fluids 90 °C				
Material	Cooler: Aluminium Fan shroud: Steel (zinc plated) Fan: Plastic Other parts: Steel (zinc plated)				
Installation instruction	Refer to: Type sheet, operation instructions Ensure there is an unhindered flow of air to and from the cooler. Provide ventilation and exhaust in room where cooler is installed. Avoid a pulsating oil flow and pressure surges.				
Type key	<div style="text-align: center;"> <span style="border: 1px solid black; padding: 2px;">2</span> . <span style="border: 1px solid black; padding: 2px;">7</span> <span style="border: 1px solid black; padding: 2px;">8</span> <span style="border: 1px solid black; padding: 2px;">1</span> <span style="border: 1px solid black; padding: 2px;">1</span> . <span style="border: 1px solid black; padding: 2px;">2</span> . <span style="border: 1px solid black; padding: 2px;">1</span> □ □ - □ □ . □ □         </div> <p>Size of unit</p> <p>Number of passes</p> <p>Position of oil connections, direction of air flow,</p> <p style="text-align: right;">Variant (key number)</p> <p style="text-align: right;">Type of fan drive and fan speed</p>				
Accessories	in price	2 SAE – counter flange with gaskets and screws			
	charged extra	Filter mats for oil / air coolers Temperature regulator for tank installation			
Performance	see overleaf				

Introduction

Following data are known:

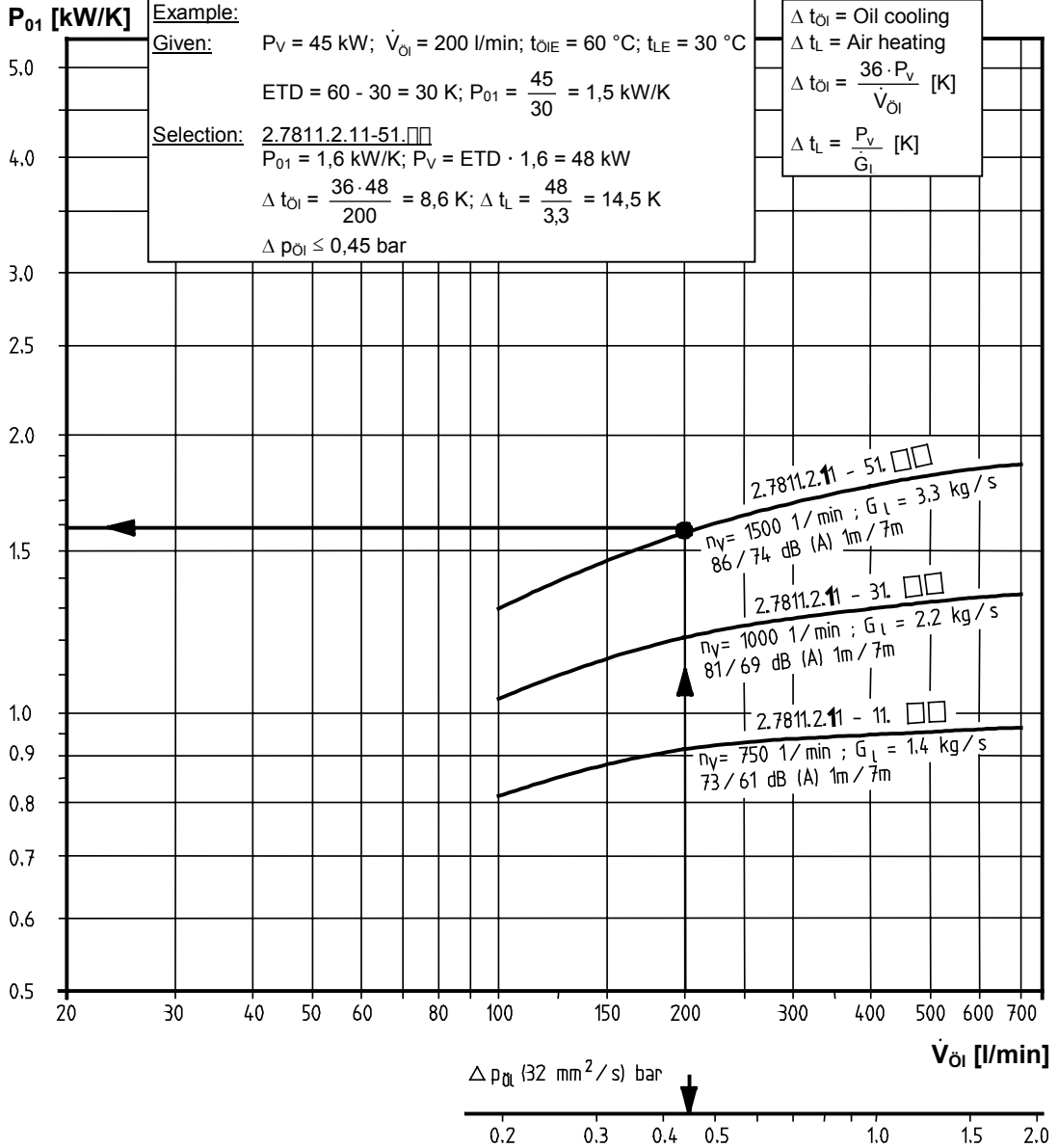
Dissipation loss	$P_V$	[kW]
Oil flow	$\dot{V}_{Oil}$	[l/min]
Max. perm. oil temperature	$t_{OIE}$	[°C]
Cooling air temperature	$t_{LE}$	[°C]

From the following can be calculated:

Entry - Temperature - Difference	$ETD = t_{OIE} - t_{LE}$ [K]
Specific cooling capacity with ETD = 1 K	$P_{01} = \frac{P_V}{ETD}$ [kW/K]

In hydraulik systems, the dissipation loss is approximately 20 – 25 % of drive power.

Performance diagrams



$\Delta p_{O1}$  - Correction

The  $\Delta p$ -value obtained from the curves applies for  $\nu = 32$  mm<sup>2</sup>/s ( $\hat{=} 32$  cSt).

For differing viscosities, the  $\Delta p$ -value has to be multiplied by the factor f.

10	15	20	32	40	50	60	80	100	150	200	250	300	400	500	mm <sup>2</sup> /s
0,5	0,65	0,75	1,0	1,2	1,4	1,6	2,1	2,7	4	5,5	7,3	9,5	16	30	f